

Assembly instructions ES-41

Mounting to be issued by two persons. Please read out before mounting. For details follow the arrow. If producer doesn't install couch in the truck, so you eventually have to mount M8 nuts left + right and screw the upper bearings of the bed. Ref. to picture 1 and 2.

Following materials are recommended for mounting

- Rubber hammer
- Drill
- Screw for accumulator
- Wire pincers (connecting electric equipments)
- Torch
- Spike or similar
- Cross slit screwdriver
- Slit screwdriver
- Inside hexagonal edge-key 4 mm
- HSS-drill 5 mm

Following fastening pieces added for mounting the ES-41:

- 2 x metal screw 5,5 x 32
- 28 x flat headscrew M6 x 60
- 4 x inside hexagonal edge-screw M6 x 40
- 4 x self-protecting M6 nut
- 4 x U-Screen 6,5 mm
- 4 x thread screw M6 x 30 hexagonal edge-head
- 4 x thread screw M5 x 30 hexagonal edge-head
- 4 x U-screen 5,3 mm
- 2 x circulation square in aluminium 50 x 50 mm
- 2 x support pins with flange
- 1 x corner profile PVC for the floor panel - pre-mounted on the cover
- 1 x corner profile PVC for the cover panel

The cupboard consists of the following parts:

(You eventually have to remove the plastic cover before mounting!!)

- 1 x floor panel with 2 aluminium squares
- 2 x screen covers
- 1 x cover panel
- 2 x extern compartments with front covers
- 1 x panel for microwave
- 2 x side faces
- 2 x middle faces
- 1 x cover with pre-mounted doors

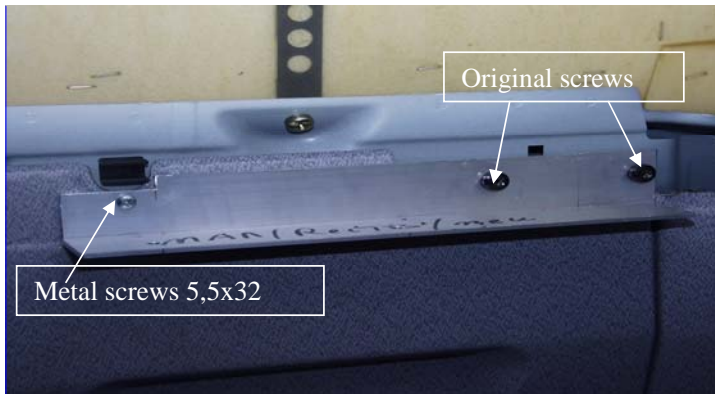
Pic. 1



Pic. 2



- 1. Mount the upper bed incl. holders you get from the vehicle. Don't remove the upper fastening pieces. And then remove the side dresses.**
- 2. Fasten the aluminium-square 50x50 left & right with the original screws on the fastening points of the lower bed holders. Drill the front holes with a 5 mm drill and turn the metal screws 5,5x32 mm.**



Kommentar [M1]:

Afterwards bring up the dresses again.

- Putt he floor panel on the square. Fasten the panel with vertical head screws M6x40mm through covers and square (put U-screen and self-protecting nuts up).



- Put the rights & left side face on the panel and screw these with M6x60. Fasten up the support pin with M6x30 together with the side faces and the original bed holders.

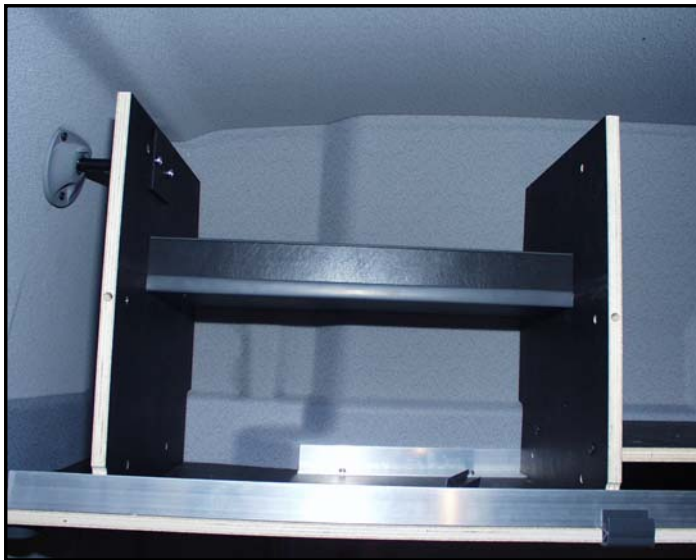


5. Screw both middle sides with the microwaves outside of the truck. Put the now resulted inlet on the panel and screw this with M6x60mm together.

ATTENTION! MOUNTING A MICROWAVE YOU MUST FASTEN THESE OUTSIDE OF THE TRUCK ON THE MICROWAVE FLOOR.



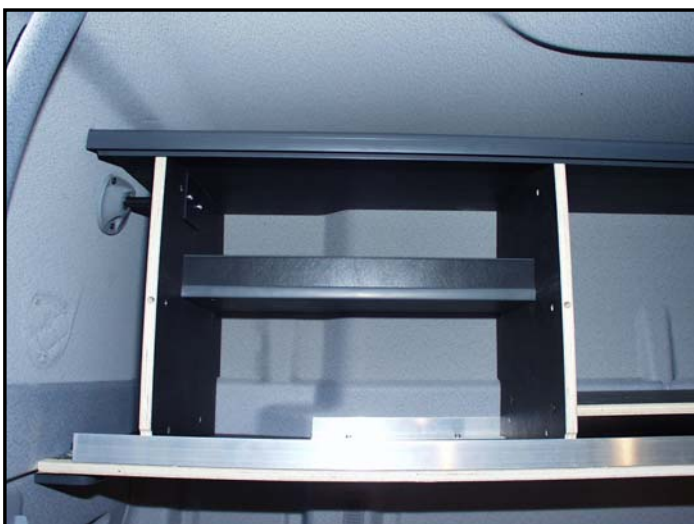
6. Mount right & left the inlay panes with pre-mounted slip strip between the external face and the middle face with M6x60 together.



7. Put the cover panel (2 parts) with the fold at the front and below on the middle sides and outside, don't screw yet.



8. Move up smart the cover panels and plug the upper PVC-profile in.



9. Put now the cover from down into the corner profile.



**Please control regularly the fastening
of some screws !!!**